

RMM # 500

Designated Substances Control Program

DATE: March 18, 2008

SUBSTANCE: lead solder Sn63Pb37

Final

Date: July / 03 Page: A-1

Appendix A Designated Substance Assessment Form RECORD OF DESIGNATED SUBSTANCE ASSESSMENT

COMPANY: Mechanical Engineering, McMaster University
DEPARTMENT OPERATIONS: Soldering strain gauges which require low temperature (360 degrees C) solder.
LOGATIONS HIE 200
LOCATIONS: JHE 208a
ASSESSMENT PREPARED BY: Joe Verhaeghe
TITLE: Electronic Technologist
DATE PREPARED: March 18, 2008

APPLICATION - WORKSHEET 1: IS THE DESIGNATED SUBSTANCE PRESENT?

1. Do any material s substance?	safety data sheets	from your suppliers in	dicate the presence of the
YES	x	NO	
		department where it is ntity used per month o	s used, nature of the use r year:
<u>Product Name</u>	Department	How Used? <u>Direct / Indirect</u>	Quantity Per Month / Year
Kestler P/N 245 Sn63Pb37, 0.015" diameter	mech eng	Direct	6" per month (2gm)
	CON	NCLUSIONS	
Read statements and	check applicable l	box:	
Substance no No Assessme	•	e in workplace; regula	tion does not apply
Processes / ac Proceed to w		identified where subs	tance present.

APPLICATION - WORKSHEET 2: IS WORKER EXPOSURE LIKELY

1.	In what form does the substance enter the plant? Product Title: Type of Container: wire spool Size of Container:	ontainer: 454g
	Type of Container. Wife spoof Size of Co	ontainer. 434g
2.	Is this form altered during use or in the operation	n: YES x NO
	If YES, indicate altered form: wire melted to nev	w shape
3.	Is there a possibility of the substance being releasenvironment during normal use? YES x If YES, indicate the stage of the operation or are During soldering process. Does not evaporate at	NO as where this can occur.
4.	If YES, to Question 3, specify the job functions employees who might be exposed:	and approximate number of
	Job Function	Number of Employees
	Technicians	2
5.	If YES, to Question 3, Indicate how workers cou Inhalation Ingestion x Skin Ab Skin Contact	ald be exposed:
6.	If NO, to Question 3, is there a likelihood of escayes	ape due to leaks, accidents, etc.?
7.	Are workers likely to be exposed? YES x	NO 🗆
	CONCLUSIONS	
	there any activities / situations where exposure by a	ny route is likely
YES x If NO,	S x NO NO, no further action is necessary. Date Completed	
If YES	YES, an assessment is necessary – proceed to Section	n III
measu	te: If protection against exposure has been left up to asure which can fail, or deteriorate for any reason, or essment is necessary - Proceed to Section III	

<u>ASSESSMENT – WORKSHEET 3: PROCESS DESCRIPTION</u>

NAME OF PROCESS: soldering stain gauges

Process Flow	<u>Description</u>	<u>Likely Exposure</u> <u>Yes / No</u>
1. Preparation	Install strain gauges to speciman	165/110
2. Prepare wires	Remove insulation, cut to length	No
3. Solder	Solder wire to gauges	Yes
4. Return solder to storage	Remove solder from workbench and wash hands	Yes
5.		

ASSESSMENT – WORKSHEET 4: EXISTING CONTROLS

Process Flow Stage	Control Description	Problems / Recommendations
	Engineering Controls: none	
Soldering	Work Practices	Solder may be ingested by placing hand containing solder in mouth./ Wash hand after use

ASSESSMENT – WORKSHEET 4: - EXISTING CONTROLS (cont'd)

Process Flow Stage	Control Description	Problems / Recommendations
Soldering	Hygiene Facilities and Practices:	Wash hands after use
	Training / Information:	Instruct employee to wash hands after handling solder
	Emergency Procedures / Equipment	
	Personal Protective Equipment none	

Appendix A

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<u>ASSESSMENT – WORKSHEET 5: JOB EXPOSURE ANALYSIS</u>

Process Flow Stage	Job Title	Total Number of Employees	Tasks Where Exposure Likely	Duration Hrs per Week	PPE Req'd To Be Used
1. soldering	1. technician	2	Soldering Strain gauges	0.5	none

CONCLUSIONS

Jobs/ tasks to be noted during walk through survey: Ensure solder is stored in designed location.

<u>ASSESSMENT – WORKSHEET 6: HEALTH EFFECTS</u>

1. Any reported health effects? If so, describe. No.
2. Any current Medical Program? If so, describe. No
3. Previous exposure monitoring results? If so, describe.
CONCLUSIONS
Health effects known at this stage: YES Y NO \square
Further information required: YES NO X

ASSESSMENT – WORKSHEET 7: FLOOR PLAN

LOCATION: jhe208a	DATE: May 12, 2008
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SW						Work	Bench		
						Work	Bench		
							chair		
									Storag
									e drawer
									arawer .
				door					
DIMEN	ISIONS:	one saua	re approx	1 sauare	foot.			<u> </u>	
	DIMENSIONS: one square approx 1 square foot. OWORK STATION – enter number form job title – Worksheet 5								
	\triangle EXPOSURE SOURCE – enter number from Process Flow – Worksheet 3								
	☐ VENTILATION – enter L for local exhaust & G for general ventilation								

ASSESSMENT – WORKSHEET 8: WALK THROUGH

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Evidence of Contamination:	
none	
Hygiene Facilities and Work Practices:	
Workbench cleaned before and after soldering.	
Ventilation Systems:	
Storage Facilities:	
Drawer labelled.	

<u>ASSESSMENT – WORKSHEET 8: WALK THROUGH (cont'd)</u>

Dispensing Procedures:
Housekeeping:
Personal Protective Equipment:
Emergency Facilities / Procedures:

<u>ASSESSMENT – WORKSHEET 9: WALK THROUGH CONCLUSIONS</u>

1(a).	Were any areas found where controls are required or where existing controls may require improvement?
	YES NO
1(b).	If YES, indicate the areas where the controls may be required or where existing controls may require improvement.
	AREA SUGGESTED IMPROVEMENTS
2(a).	Personal exposure monitoring is required. YES NO
2(b).	If YES, Indicate where:
3.	Indicate any workers for whom medical testing and / or examinations may be required.

CONCLUSION: WORKSHEET 10: IS A CONTROL PROGRAM NECESSARY?

DATE:SIGNED	
Improvements needed in existing program:	
A control program is necessary. YES NO	
OVERALL CONCLUSION	
CONCLUSION B: A WORKER'S HEALTH MAY BE AFFECTED.	
CONCLUSION A: NO WORKER'S HEALTH MAY BE AFFECTED.	